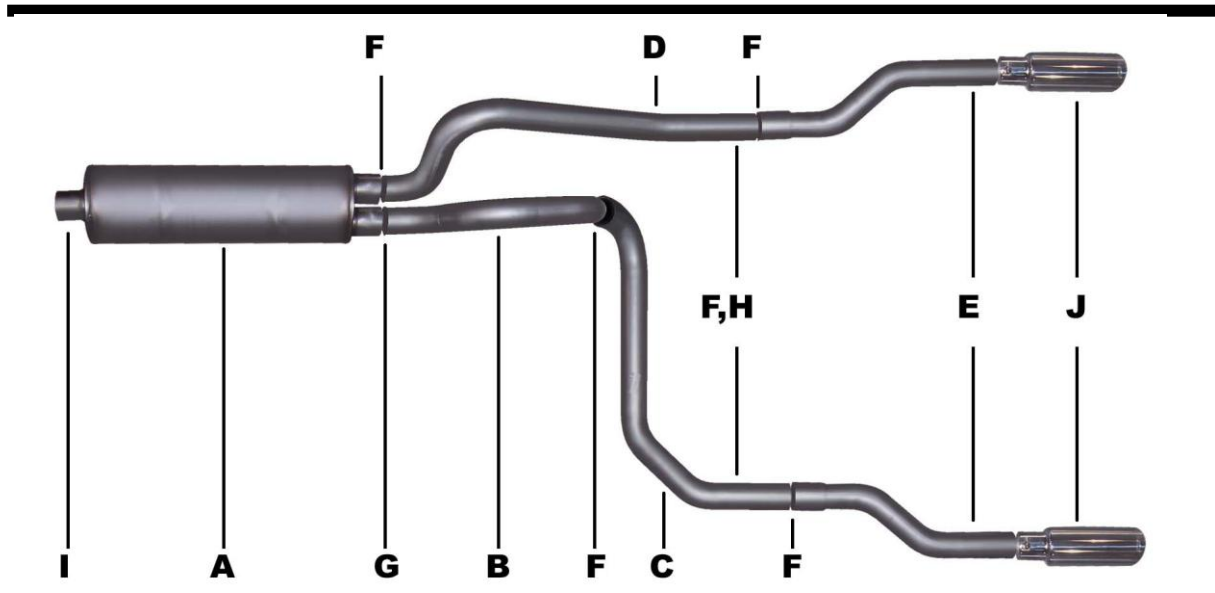




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
CAT-BACK SPLIT EXHAUST SYSTEM
DAKOTA TRUCK 3.9L-4.7L-5.9L 2WD
STANDARD & EXTENDED CAB, SHORTBED
PART # 6509**



ITEM	PART #	QTY.	DESCRIPTION
A	789800-3	1	SUPERFLOW MUFFLER
B	700005-A	1	2 1/2" DRIVERSIDE FRONT TAILPIPE
C	700005-B	1	2 1/2" DRIVERSIDE OVERAXLE PIPE
D	700010	1	2 1/2" PASSENGERSIDE OVERAXLE TAILPIPE
E	6528-4	2	2-1/2" EXIT PIPE
F	5757	6	2-1/2" CLAMP
G	40102	1	REAR MUFFLER HANGER
H	800006	2	TAILPIPE HANGER
I	40101	1	FRONT MUFFLER HANGER
J	500374	2	3 1/2" STAINLESS TIPS
K	ZIP	2	ZIP TIES

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION #6509

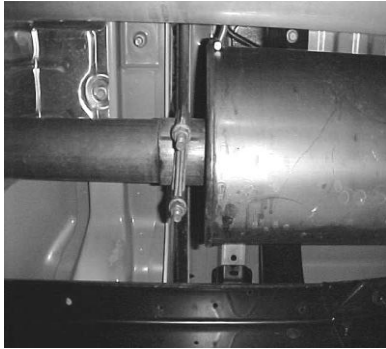
WHEN INSTALLING THIS EXHAUST SYSTEM ON YOUR VEHICLE BE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE. SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GOGGLES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

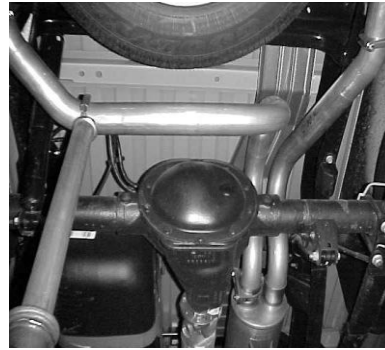
15mm Wrench, 9/16 Socket, $\frac{1}{2}$ " Wrench & Socket, Jackstand, Hacksaw, WD-40

LAY OUT THE EXHAUST SO IT LOOKS LIKE THE DRAWING AND COMPARE PART NUMBERS



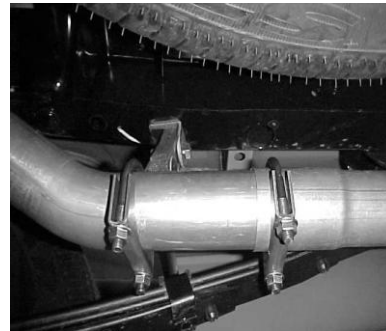
DO NOT REMOVE THE EXTENSION PIPE BETWEEN THE MUFFLER AND THE CONVERTER.

REMOVE THE FIRST CLAMP IN FRONT OF YOUR STOCK MUFFLER. UNBOLT AND REMOVE STOCK REAR HANGERS ON PASSENGER SIDE FRAME RAIL. USE WD-40 ON HANGERS FOR EASIER REMOVAL. CUT STOCK EXHAUST BEHIND THE MUFFLER AND REMOVE. INSTALL TAILPIPE HANGERS #6 TO BOTTOM OF FRAME RAIL IN EXISTING HOLE APPROXIMATELY 22-1/2" FROM REAR OF FRAME, USING NUT AND BOLT SUPPLIED.



INSTALL PASSENGER SIDE OVERAXLE PIPE #D AND ATTACH TO MUFFLER USING CLAMP # F. INSERT HANGER INTO RUBBER.

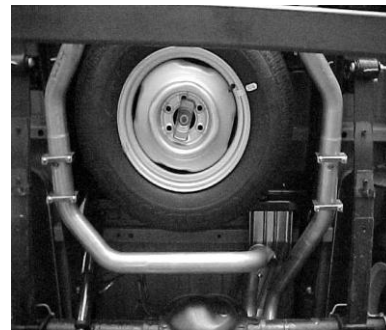
INSTALL DRIVERSIDE FRONT PIPE #B AND USE CLAMP # G TO ATTACH TO MUFFLER. NEXT, INSTALL DRIVERSIDE OVERAXLE PIPE # C TO THE FRONT TAILPIPE AND ATTACH USING CLAMP # F. ATTACH HANGER # HAND CLAMP # F TO OVERAXLE TAILPIPE. DO NOT TIGHTEN!



SPARE TIRE MAY NEED TO BE LOOSENED AND ADJUSTED FOR CLEARANCE AND BETTER FIT.



INSTALL MUFFLER ONTO STOCK HEADPIPE AND ATTACH WITH FRONT MUFFLER HANGER # I AND INSERT INTO RUBBER GROMMETS. ALIGN NOTCH ON GIBSON MUFFLER TO STOCK ALIGNMENT PIN ON FACTORY HEADPIPE. MUFFLER INLET IS TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER.



ATTACH EXIT PIPES # D TO OVERAXLE PIPES AND ATTACH WITH CLAMP # F



MEASURE 22" FROM THE REAR OF THE FRAME. INSTALL TAILPIPE HANGER # G USING HARDWARE PROVIDED.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS.

MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE & FUEL LINES, SHOCKS, PIPES, ETC...